



# Water-Soluble Cutting Fluids



## The Ultimate Performance to Improve your Bottom Line

ProOne offers a vegetable oil based, biodegradable Bio-Stable premium machine coolant and a water-based Synthetic coolant. Both combine extreme pressure technology, wetting agents and high lubricity components for outstanding performance in demanding operations. Dramatically reduces welding & tearing, and operator friendly.



### HIGH PERFORMANCE BENEFITS:

- Increases feeds and speeds
- Improves tolerances and finish
- Extends tool and machine life
- Reduces edge buildup
- Extends sump life
- Retards bacteria and fungus
- Biocides to control rancidity
- Reduces down time
- Lowers power consumption & noise
- Excellent rust/corrosion protection
- Resistant to foaming
- Soft & hard water stable emulsification
- Stays in suspension



### SAFE FOR USE:

- Bio-friendly vegetable base formula
- No extreme hazard disposability issues
- Operator friendly safe formulas without "Monday Morning" odors

### DILUTION RATIOS

Reaming	10:1 to 15:1
Boring	10:1 to 15:1
Drilling	10:1 to 15:1
Tapping	10:1 to 15:1
Milling	10:1 to 15:1
Turning	15:1 to 30:1
Sawing	15:1 to 30:1
Stamping	15:1 to 30:1
Grinding	30:1 to 50:1
Quenching	30:1 to 50:1

ProOne #	SIZE	CASE PACK
20001	Bio-Stable Water Sol 1 gal/3.785L	4
20005	Bio-Stable Water Sol 5 gal/18.9L pail	1
20055	Bio-Stable Water Sol 55 gal/208L drum	1
21001	Synthetic Water Sol 1 gal/3.785L	4
21005	Synthetic Water Sol 5 gal/18.9L pail	1
21055	Synthetic Water Sol 55 gal/208L drum	1